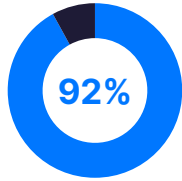




# RECYCLING ALUMINUM CANS IS GOOD BUSINESS FOR MINNESOTA

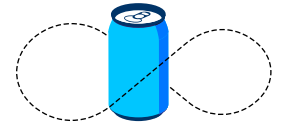
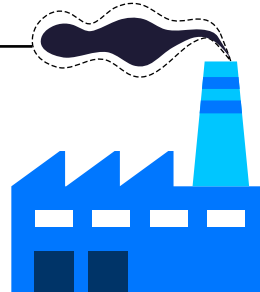
## ALUMINUM CANS ARE A TRULY SUSTAINABLE PRODUCT



Recycled aluminum uses **92% less energy** than virgin



A **10% increase** in recycled content decreases greenhouse gas (GHG) emissions **by 15%**



Unlike most other packaging materials aluminum is **infinitely recyclable**

TODAY, **MINNESOTA RECYCLES 43% OF ALUMINUM CANS.\*** INCREASING THE RECYCLING RATE TO **90%** WOULD OFFER SIGNIFICANT ECONOMIC, SOCIAL, AND CLIMATE BENEFITS:

### ECONOMIC & SOCIAL BENEFITS



Generate **\$19.6 million** for Minnesota's economy through material sales



Contribute **1,200 jobs** in collection, sorting, and reprocessing to Minnesota's economy



Raise wages in related industries in Minnesota from **\$28.4 million to \$58.4 million**



### CLIMATE BENEFITS

Keep **15,500 tons of materials** out of the landfill each year



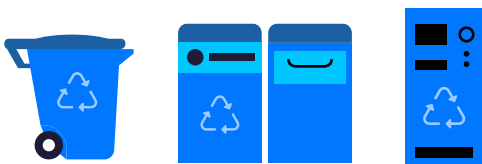
Save enough energy to power **17,000 homes** for a year



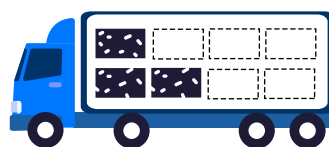
Avoid **141,500 MTCO2e** of GHG emissions annually — equivalent to taking **31,000 cars** off the road for a year



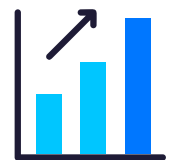
## MORE ALUMINUM CANS RECYCLED = LESS RELIANCE ON IMPORTS OF RECYCLED MATERIAL



If more cans are recycled...



we could rely less on primary aluminum imports...



and increase recycled content **beyond 73%**.

\*Recycling rates reflect material losses during collection and sorting. Recycling metrics are from the 50 States of Recycling report.

QUESTIONS? CONTACT [SUSTAINABILITY@BALL.COM](mailto:SUSTAINABILITY@BALL.COM) OR VISIT [BALL.COM/REALCIRCULARITY](http://BALL.COM/REALCIRCULARITY)

PRODUCED BY RRS • USING EPA WARM V15 (2022) AND DATA FROM THE ALUMINUM ASSOCIATION AND BALL CORP.