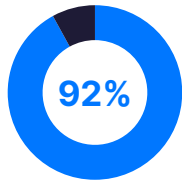




RECYCLING ALUMINUM CANS IS GOOD BUSINESS FOR ILLINOIS

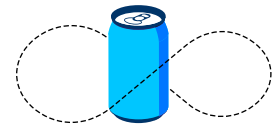
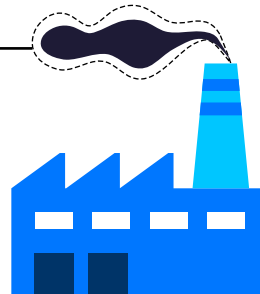
ALUMINUM CANS ARE A TRULY SUSTAINABLE PRODUCT



Recycled aluminum uses **92% less energy** than virgin



A **10% increase** in recycled content decreases greenhouse gas (GHG) emissions **by 15%**



Unlike most other packaging materials aluminum is **infinitely recyclable**

TODAY, **ILLINOIS RECYCLES 24% OF ALUMINUM CANS.*** INCREASING THE RECYCLING RATE TO **90%** WOULD OFFER SIGNIFICANT ECONOMIC, SOCIAL, AND CLIMATE BENEFITS:

ECONOMIC & SOCIAL BENEFITS



Generate **\$77.7 million** for Illinois's economy through material sales



Contribute **4,800 jobs** in collection, sorting, and reprocessing to Illinois's economy



Raise wages in related industries in Illinois from **\$64.5 million to \$233 million**



CLIMATE BENEFITS

Keep **61,400 tons of materials** out of the landfill each year



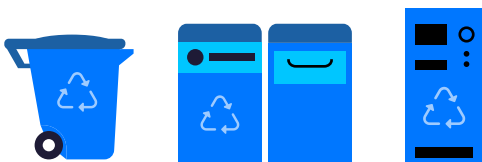
Save enough energy to power **67,000 homes** for a year



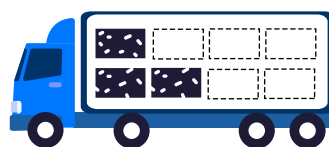
Avoid **560,100 MTCO_{2e}** of GHG emissions annually — equivalent to taking **122,000 cars** off the road for a year



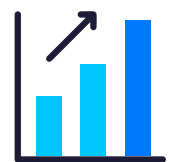
MORE ALUMINUM CANS RECYCLED = LESS RELIANCE ON IMPORTS OF RECYCLED MATERIAL



If more cans are recycled...



we could rely less on primary aluminum imports...



and increase recycled content **beyond 73%**.

*Recycling rates reflect material losses during collection and sorting. Recycling metrics are from the 50 States of Recycling report.

QUESTIONS? CONTACT SUSTAINABILITY@BALL.COM OR VISIT BALL.COM/REALCIRCULARITY

PRODUCED BY RRS • USING EPA WARM V15 (2022) AND DATA FROM THE ALUMINUM ASSOCIATION AND BALL CORP.